



Plant List

Deep Hole Drilling/Boring	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Deep Hole Borer	Ryazan	Ryazan	60	410	4000	

Sawing	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Saw	Kasto 1	Kasto 420	15	420	10,000	
Saw	Kasto 2	Kasto 420	15	420	10,000	
Saw	Kasto 3	Kasto 420	15	420	10,000	
Saw	Kasto 4	Kasto Win 4.6	15	460	5,000	
Saw	Kasto 5	Kasto 520	25	520	10,000	
Saw	Kasto 6	Kasto Win Pro 5.6	25	560	10,000	



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EDM	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Wire Eroder	Fanuc	A-C600iA	600	400	310	Max workpiece (mm) 1050 x 820 x 300

Inspection	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
CMM	Mitutoyo	Crysta Apex S7106	Max x travel 705	Max Y travel 1005	Max Z travel 605	

Milling	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Horizontal Machine Centre	Okuma	Okuma MB8000-H	1300	1100	1250	171 tool stations- table size 800 x800

Honing	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Horizontal CNC Honer	Delepena	E2000	10	150	300	

Turning & Mill/Turn	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
2 axis CNC Turning Centre with C Axis Milling	Mazak	Nexus 250 M	10	380	504	Mill Turn
2 axis CNC Turning Centre with C Axis Milling	Okuma	Genos L300	10	300	450	Mill Turn
2 axis CNC Turning Lathe	Doosan	480 XL	30	650	3000	High pressure coolant
2 axis CNC Turning Lathe	Mazak	ST60	50	710	4000	
2 axis CNC Turning Lathe	Doosan	GT2600	10	460	658	
2 axis CNC Turning Lathe	XYZ	Model 555	10	350	900	
Manual Turning centre	Broadbent		150	600	4000	

Turning & Mill/Turn	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
2 axis CNC Turning Lathe	XYZ	SL5555 x 3m	104	560	3000	
Okuma Twin spindle	Okuma	Multus B300II - W	10	630	900	Twin spindle -60 tools- Mill and Turn