

Deep Hole Drilling/Boring	Equipment	Description	Min Internal Dia	Max Int Dia	Max Length	Notes
			MM			
Deep Hole Borer	Ryazan	RT295111	25	130	3000	

Sawing	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Saw	Kasto 1	Kasto TeC AC4	1	420	8000	
Saw	Kasto 2	Kasto TeC AC4	1	420	8000	
Saw	Kasto 3	Kasto TeC AC4	1	420	8000	
Saw	Kasto 4	Kasto Win 4.6	1	460	8000	
Saw	Kasto 5	Kasto TeC AC5	1	520	8000	
Saw	Kasto 6	Kasto Win Pro 5.6	1	560	8000	
Saw	Kasto 7	Kasto TeC AC5	1	520	8000	Max width 610mm

EDM	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Wire Eroder	Fanuc	A-C600iA	600	400	310	Max workpiece (mm) 1050 x 820 x 300

Inspection	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
CMM	Mitutoyo	Crysta Apex S7106	Max x travel 705	Max Y travel 1005	Max Z travel 605	
CMM	Mitutoyo	Crysta Apex S7106	Max x travel 705	Max Y travel 1005	Max Z travel 605	With Angled Head
CMM	Mitutoyo	Crysta Apex S544	Max x travel 500	Max Y travel 400	Max Z travel 400	
Form-Tracer	Jenoptik	Waveline C8000	Max x travel 800		Max Z travel 60	

Turning & Mill/Turn	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
2 axis CNC Turning Centre	Mazak	Nexus 250-II M	10	380	504	C-Axis Mill-Turn
2 axis CNC Turning Centre	Okuma	Genos L300-M	10	300	450	C-Axis Mill-Turn
2 axis CNC Turning Lathe	Doosan	480 XL	30	650	3000	70 Bar High pressure coolant
2 axis CNC Turning Lathe	Mazak	ST60	50	710	4000	
2 axis CNC Turning Lathe	Doosan	GT2600	10	460	658	
2 axis CNC Turning Lathe	Doosan	GT2600	10	460	658	
2 axis CNC Turning Lathe	XYZ	VL555	10	350	900	
2 axis CNC Turning Lathe	XYZ	SLX555 x 3m	10	560	3000	Steady 76 – 300mm

Turning & Mill/Turn	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Manual Turning Lathe	Broadbent		150	1000	4800	Turning and Trepanning
Twin Spindle Turn-Mill	Okuma	Multus B300II-W	10	320	600	Twin spindle -60 tools- Mill and Turn

Honing	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Horizontal CNC Honer	Delapena	E2000	10	150	300	Set up to Hone Ø47-Ø48mm
Horizontal CNC Honer	Delapena	E2000	10	150	300	Set up to Hone Ø47-Ø48mm

Milling	Equipment	Description	Min Dia	Max Dia	Max Length	Notes
			MM			
Horizontal Machine Centre	Okuma	Okuma MB8000-H	1300	1100	1250	171 tools – Twin-Pallet 800x800mm